



Discover Jabsco's wide range of sanitary flexible impeller and lobe pumps.

www.jabsco-foodpumps.com
facebook.com/jabscofood | twitter.com/jabscofood

UNITED STATES

ITT Corporation, Cape Ann Industrial Park, Gloucester, MA 01930
 Tel: 978 281 0440 Fax: 978 283 2619

ITT Corporation, 666 East Dyer Road, Santa Ana, CA 92705
 Tel: 714 557 4700 Fax: 714 628 8478

UNITED KINGDOM

ITT Corporation, Bingley Road, Hoddesdon, Hertfordshire EN11 0BU
 Tel: 44 (0) 1992 450 145 Fax: 44 (0) 1992 467 132

ITT Corporation, UK Sales, Icknield Way, Letchworth Garden City, Hertfordshire, UK
 Tel: +44 (0) 1462 480 380 Fax: +44 (0) 1462 482 422

ITALY

ITT Corporation, VIA TOMASSEO, 620059 Vimercate, Milano
 Tel: +39 039 6852323 Fax: +39 039 666307

JAPAN

NHK JABSCO CO LTD, 3-21-10, Shin-Yokohama, Kohoku-ku, Yokohama 222
 Tel: 81 (0) 45 475 8906 Fax: 81 (0) 45 475 8908

GERMANY

ITT Corporation, Oststraße 28, 22844 Norderstedt
 Tel: 49 (0) 40 53 53 73 0 Fax: 49 (0) 40 53 53 73 11



Warranty: All products of the company are sold and all services of the company are offered subject to the company's warranty and terms and conditions of sale, copies of which will be furnished upon request.

Engineered for Life is a registered trademark of ITT Corporation © 2010. All rights reserved.

© Copyright 2010 ITT Corporation

950-0665 REV A 1/10

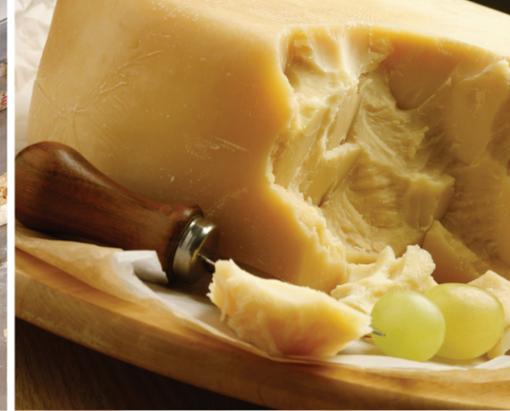


A Global Leader in Pump & Valve Solutions

Jabsco Hygienic Food Processing Flexible Impeller & Rotary Lobe Pumps



Engineered for life



GENTLE PUMPING ACTION

The minimal meshing action and low speed capability of the Jabsco flexible impeller pumps allows both viscous fluids and solid particles to pass through without damage. Typical examples currently in use are cream fillings, which become easily emulsified, and jams and pie fillings which contain fruit pieces, both of which are handled with ease by the FIP.



FOOD PROCESSING



Discover One of the Best Kept Secrets in the Processing Industry

For many in the food industry, pumping delicate, viscous fluids and products that contain solids in suspension has been a daily challenge. There are many types of pumps on the market; however the effects on product quality can be disastrous if the wrong type of pump is installed in the process.

The secret to successfully handling these important products comes from a technology which was first introduced by Jabsco over 60 years ago. The Flexible Impeller Pump (FIP) offers significant benefits when compared to other pump types for the pumping of viscous foodstuffs and other fluids that contain fragile solids.

Despite these advantages, the Jabsco FIP has remained one of the best kept secrets in the processing industry and now is the time to allow customers the chance to experience what Jabsco has known for over half a century.

INSTALLATION BENEFITS

Jabsco flexible impeller pumps offer a high priming ability which allows the pump to be installed in the most convenient position making plant installation easier. This means they can be mounted off the floor where there are safety issues to be considered, such as the possibility of tripping over the pump or pipe work or risk of damage by passing delivery vehicles. Another consideration is the configuration of the liquid reservoir itself. If this is owned by an external supplier, such as a drum or similar bulk delivery container, it might not have the appropriate bottom-outlet flange or valve. Some vessels such as rubber-lined tanks do not lend themselves to a bottom-outlet; here the FIP can be connected by a simple flexible hose through the top opening. Alternatively, the tank may itself be mounted at or even below floor level, precluding a flooded-suction.

ROBUST DESIGN

316 SS wetted parts are standard on the Jabsco FIP for food processing pumps, coupled with high grade flexible impellers, mechanical seals, and extremely robust drive systems ensure the longevity of these pumps in the factory environment. Jabsco pumps are regarded by industry as the best of their type in the market.

EASE OF MAINTENANCE

Thoughtful positioning of a pump greatly simplifies maintenance. A Jabsco flexible impeller pump mounted above the liquid level can be purged so the maintenance technician will not be presented with a pipe and pump full of fluid that could spill even when the end cover is removed. More importantly, the fact that there is only one moving part, the flexible impeller, the pumps are very easy to strip down and maintain, so process down time is minimal.

CLEANABILITY

Jabsco pumps can be easily stripped down for cleaning, and hygienic versions can readily withstand cleaning in place (CIP) procedures. Their design ensures cleaning fluids reach all areas of the pump during this process and have passed the latest 02-10 standards of the 3A Sanitary Standards Administrative Council in the USA.

To see how Jabsco can improve your product quality, contact jabsco.sanitary@itt.com with your specific application requirements.



APPLICATIONS

Sanitary flexible impeller pumps are especially useful where self-priming is required and are also effective in pumping viscous or air-entrained food, cosmetic and pharmaceutical products. At lower speeds, they also handle delicate liquids very well owing to their gentle pumping action. Virtually any liquid with viscosity up to 20,000 cps can be pumped as long as there is chemical compatibility with the pump materials.

USED IN PRODUCT AND PROCESSING OF:

- Foods, sauces, doughs, preserves, liquid egg and meat pastes
- Dairy products, milk, cream, yogurt and cheeses
- Wines, beers, soft drinks, fruit juices and syrups

ESPECIALLY SUITED FOR:

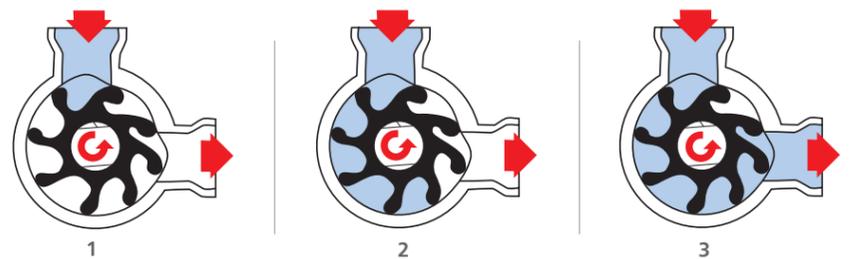
- Ingredients unloading and transfer
- Tank filling and emptying
- Recirculation and mixing
- Portion and container filling
- Brine Injection
- Sampling, filtration and more

PRODUCT RANGE SPECIFICATIONS

Pump Model (US)	282x0 (30550)		283x0 (30560)		284x0 (30570)		285x0 (30580)	
Size	40		80		200		370	
Mounting	Pedestal	Head Kit	Pedestal	Head Kit	Pedestal	Head Kit	Pedestal	Head Kit
Port Size	(mm)	25	25	25	38	38	50	50
	(inch)	1	1	1	1-1/2	1-1/2	2	2
Max Flow (per min)*	(litre)	58	58	128	128	225	225	365
	(US gal)	15.3	15.3	33.8	33.8	59.5	59.5	96
Max Pressure*	(bar)	3	3	4.5	4.5	4.5	4.5	3
	(psi)	45	45	65	65	65	65	45
Max Speed (RPM)	2500	2500	2500	2500	1800	1800	1500	1500
Size LxBxH	(mm)	169x115x147	115x115x115	214x130x160	136x130x130	260x162x180	167x162x162	331x186x218
	(inc ports) (inch)	6.5x4.5x5.75	4.5x4.5x4.5	8.5x6.25	5.25x5x5	10.25x6.25x7	6.5x6.25x6.25	13x7.25x8.5
Bareshaft Weight	(kg)	2.9	2.5	4.4	3.5	9.1	6.6	14.7
	(lbs)	6.4	5.5	9.7	7.7	20	14.5	32
Temp Neoprene °C (°F)	65 (149)	65 (149)	65 (149)	65 (149)	65 (149)	65 (149)	65 (149)	65 (149)
Temp EPDM °C (°F)	120 (248)	120 (248)	120 (248)	120 (248)	120 (248)	120 (248)	120 (248)	120 (248)
Viscosity (cP)	1 to 20,000							

PUMP PRINCIPLE

On start-up, air in the inlet pipe is displaced and liquid is drawn into pump (1) then carried through (2) to be discharged at a steady flow rate (3). This action combines gentle pumping with true dry priming capability.

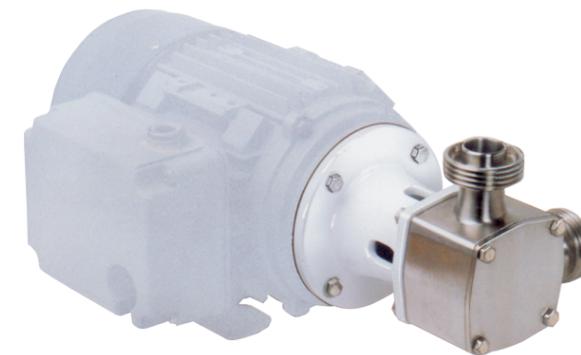


FLEXIBLE IMPELLER HYGIENIC POSITIVE DISPLACEMENT PUMPS

ITT Jabsco Hygienic Flexible Impeller Pumps handle low and high-viscosity liquids, gels and pastes and can pass suspended soft and hard solids with minimal damage. The output flow is smooth, steady and totally pulsation-free and their gentle pumping action will not break down shear-sensitive or fragile liquids. Designed to be cleaned in place or easily strip-cleaned, ITT Jabsco flexible impeller pumps frequently offer a more suitable and cost-effective alternative to many other pump types.



PEDESTAL PUMPS



MOTOR MOUNTED PUMPS

FEATURES & OPTIONS

PEDESTAL PUMPS

- Foot-mounted to couple to gearbox or belt-drive
- Hygienic rubber impeller
- Long-life mechanical shaft seal
- All 316 grade Stainless Steel parts with high surface finish
- Used in Food, Dairy, Beverage, Healthcare & Cosmetics sectors

MOTOR MOUNTED PUMPS

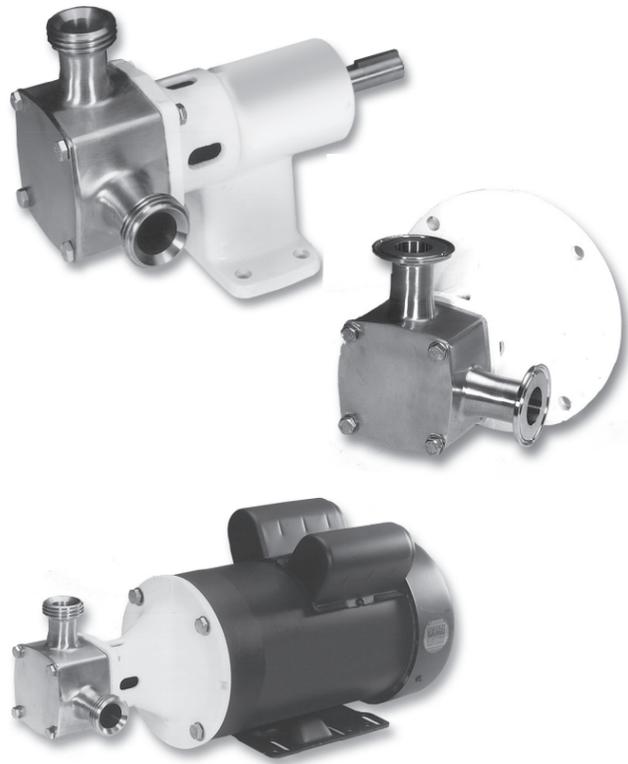
- Used in Food, Dairy, Beverage, Healthcare & Cosmetics sectors
- Close-coupled to motor (unibloc); compact and economical
- Suitable for mounting onto standard IEC or NEMA motors
- Hygienic rubber impeller
- Long-life mechanical shaft seal
- All 316 grade Stainless Steel parts with high surface finish

DESIGN FEATURES

- Dry self-priming
- All 316 Stainless Steel parts with high surface finish
- Hygienic rubber impeller leaves no taste or odor
- Elastomers Certified to US 3A Standard 18-03
- Pump certified to US 3A Standard 02-10
- Long-life mechanical shaft seal
- Easy strip-to-clean
- USDA Approved
- Variety of port and impeller material options
- Chemical-resistant 316 Stainless Steel parts
- Rugged heavy-duty construction
- Replaceable wearplates
- Passes even hard metal particles without stalling
- Long-life mechanical shaft seal
- Variety of shaft seal options
- 3A Variants - Must be specified with HYG Neoprene or EPDM.
- Port Options - Tri-Clamp, IDF, 3A, DIN 11851



30560 SERIES | PEDESTAL & MOTOR MOUNT PUMPS



FEATURES

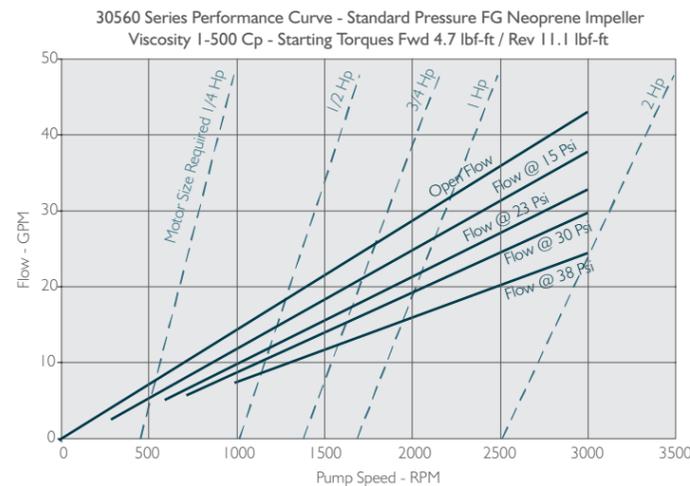
- Flow rate: Nominal 21.5 US gallons/min (81 Litres/min) at 1750rpm
- Self-priming from dry up to 2.4m (7.8ft)
- Pressure up to 4 bar
- Handles soft solids - max. 12mm diameter
- Certified to US 3A Standard 02-10
- Clean-In-Place (CIP) or easy strip clean
- Handles viscosities up to 20,000 centiPoise
- Minimal shear to thixotropic fluids
- Easy to service and maintain

SPECIFICATIONS

Pump Type	Pedestal Pump, Pump Head, Close Coupled
Body	316 Stainless Steel
Impeller	Neoprene or EPDM
Shaft Seal	Mechanical; Carbon-on-Ceramic or Tungsten Carbide; Nitrile
Ports	1" ACME Threads with Bevel Seat or Clamp Type
Shaft	316 Stainless Steel
Shaft	316 Stainless Steel Motor
Motor	115/230 Vac, Single Phase, 60Hz, 1-1/2 HP, HI45 TC Frame, C-Face, 1740 RPM, TEFC, Overload Protected, Capacitor Start.
Weight	8.5 lb (3.9 kg) Approx. Pedestal
Weight	12.0 lb (5.5 kg) Approx. Pump Head
Weight	56.0 lb (25.4 kg) Approx. Close Coupled

MODELS

MODEL #S	CE	VOLTAGE	IMPELLER	STYLE
30560-0005	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30560-0015	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30560-0105	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30560-0115	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30560-1005	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30560-1015	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30560-1105	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30560-1115	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30560-2005	No	115/230 VAC	Sanitary Neoprene	MPU Stainless
30560-2105	No	115/230 VAC	Sanitary Neoprene	MPU Stainless
30560-3005	No	115/230 VAC	Sanitary Neoprene	MPU Stainless
30560-3105	No	115/230 VAC	Sanitary Neoprene	MPU Stainless
30560-4005	No	115/230 VAC	Sanitary Neoprene	MPU Stainless
30560-4105	No	115/230 VAC	Sanitary Neoprene	MPU Stainless
30560-5005	No	115/230 VAC	Sanitary Neoprene	MPU Stainless
30560-5105	No	115/230 VAC	Sanitary Neoprene	MPU Stainless



30550 SERIES | PEDESTAL & MOTOR MOUNT PUMPS



FEATURES

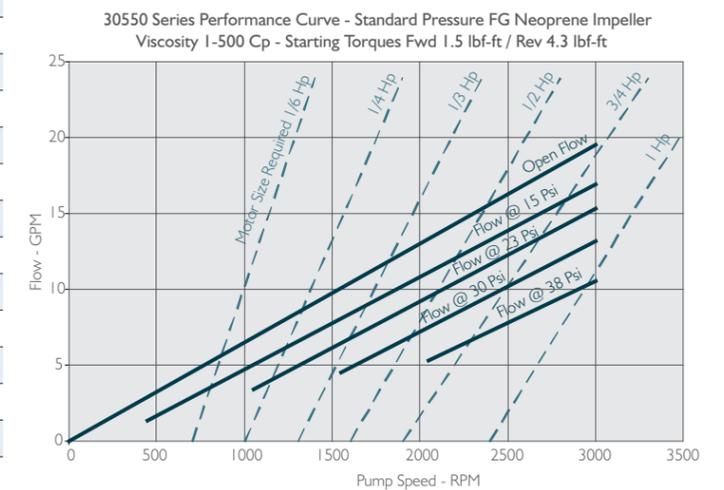
- Flow rate: Nominal 10.5 US gallons/min (40 Litres/min) at 1750rpm
- Self-priming from dry up to 2.4m (7.8ft)
- Pressure up to 4 bar
- Handles soft solids - max. 8mm diameter
- Certified to US 3A Standard 02-10
- Clean-In-Place (CIP) or easy strip clean
- Handles viscosities up to 20,000 centiPoise
- Minimal shear to thixotropic fluids
- Easy to service and maintain

SPECIFICATIONS

Pump Type	Pedestal Pump, Pump Head, Close Coupled
Body	316 Stainless Steel
Impeller	Neoprene or EPDM
Shaft Seal	Mechanical; Carbon-on-Ceramic or Tungsten Carbide; Nitrile
Ports	1" ACME Threads with Bevel Seat or Clamp Type
Shaft	316 Stainless Steel Pedestal
Shaft	316 Stainless Steel Motor: Pump Head, Close Coupled
Motor	115 Vac, Single Phase, 60Hz, 3/4 HP, 1750 RPM, TEFC, C-Face, 56C Frame
Weight	5.5 lb (2.5 kg) Approx. Pedestal Pump
Weight	7.5 lb (3.4 kg) Approx. Pump Head
Weight	36.0 lb (16.3 kg) Approx. Close Coupled

MODELS

MODEL #S	CE	VOLTAGE	IMPELLER	STYLE
30550-0005	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30550-0015	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30550-0105	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30550-0115	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30550-1005	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30550-1015	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30550-1105	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30550-1115	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30550-2005	No	115 VAC	Sanitary Neoprene	MPU Stainless
30550-2105	No	115 VAC	Sanitary Neoprene	MPU Stainless
30550-3005	No	115 VAC	Sanitary Neoprene	MPU Stainless
30550-3105	No	115 VAC	Sanitary Neoprene	MPU Stainless
30550-4005	No	115 VAC	Sanitary Neoprene	MPU Stainless
30550-4105	No	115 VAC	Sanitary Neoprene	MPU Stainless
30550-5005	No	115 VAC	Sanitary Neoprene	MPU Stainless
30550-5105	No	115 VAC	Sanitary Neoprene	MPU Stainless



30570 SERIES | PEDESTAL & MOTOR MOUNT PUMPS

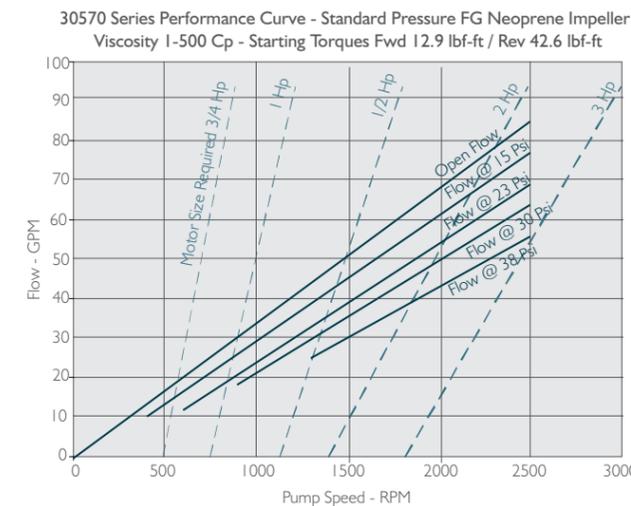


FEATURES

- Flow rate: Nominal 51 US gallons/min (193 Litres/min) at 1750 rpm
- Self-priming from dry up to 2.4m (7.8ft)
- Pressure up to 4 bar
- Handles soft solids - max. 16mm diameter
- Certified to US 3A Standard 02-09
- Clean-In-Place (CIP) or easy strip clean
- Handles viscosities up to 20,000 centiPoise
- Minimal shear to thixotropic fluids
- Easy to service and maintain

SPECIFICATIONS

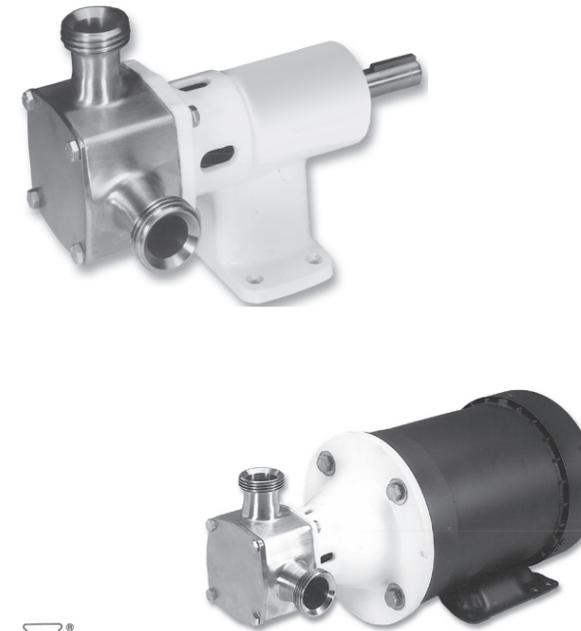
Pump Type	Pedestal Pump, Pump Head, Close Coupled
Body	316 Stainless Steel
Impeller	Neoprene or EPDM
Shaft Seal	Mechanical; Carbon-on-Ceramic or Tungsten Carbide; Nitrile
Ports	1-1/2" ACME Threads with Bevel Seat or Clamp Type
Shaft	316 Stainless Steel
Shaft	316 Stainless Steel Motor
Motor	230/460 Vac, 3 Phase, 60Hz, 5 HP 1750 RPM, TEFC, C-Face, I84 TC Frame
Weight	21.0 lb (9.5 kg) Approx. Pedestal
Weight	30.0 lb (18.6 kg) Approx Pump Head
Weight	93.5 lb (42.5 kg) Approx. Close Coupled



MODELS

MODEL #S	CE	VOLTAGE	IMPELLER	STYLE
30570-0005	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30570-0015	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30570-0105	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30570-0115	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30570-1005	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30570-1015	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30570-1105	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30570-1115	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30570-4005	No	115/230 VAC	Sanitary Neoprene	MPU Stainless
30570-4105	No	115/230 VAC	Sanitary Neoprene	MPU Stainless
30570-5005	No	115/230 VAC	Sanitary Neoprene	MPU Stainless
30570-5105	No	115/230 VAC	Sanitary Neoprene	MPU Stainless
30570-2005	No	115/230 VAC	Sanitary Neoprene	MPU Stainless
30570-2105	No	115/230 VAC	Sanitary Neoprene	MPU Stainless
30570-3005	No	115/230 VAC	Sanitary Neoprene	MPU Stainless
30570-3105	No	115/230 VAC	Sanitary Neoprene	MPU Stainless

SERIES 30580 | PEDESTAL & MOTOR MOUNT PUMPS



FEATURES

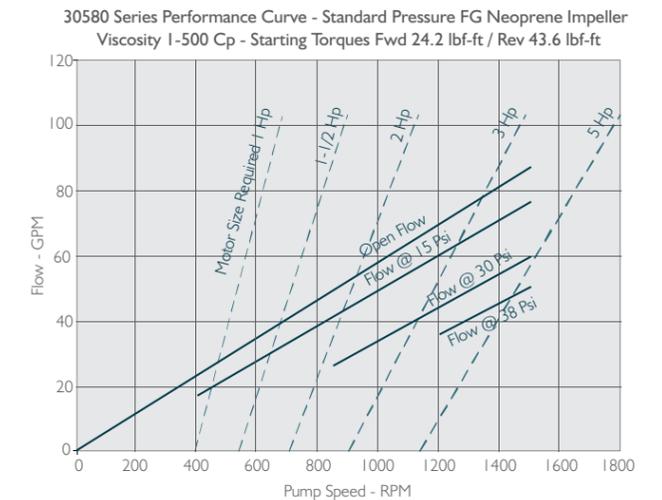
- Flow rate: Nominal 105 US gallons/min (397 Litres/min) at 1750rpm
- Self-priming from dry up to 2.4m (7.8ft)
- Pressure up to 4 bar
- Handles soft solids - max. 18mm diameter
- Certified to US 3A Standard 02-10
- Clean-In-Place (CIP) or easy strip clean
- Handles viscosities up to 50,000 centiPoise
- Minimal shear to thixotropic fluids
- Easy to service and maintain

SPECIFICATIONS

Pump Type	Pedestal Pump
Body	316 Stainless Steel
Impeller	Neoprene or EPDM
Shaft Seal	Mechanical; Carbon-on-Ceramic or Tungsten Carbide; Nitrile
Ports	2" ACME Threads with Bevel Seat or Clamp Type
Shaft	316 Stainless Steel
Weight	31.0 lb (14.1 kg) Approx.

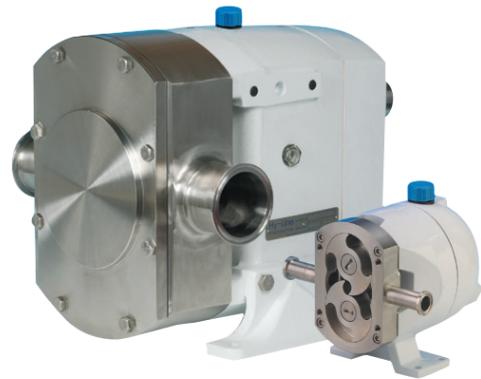
MODELS

MODEL #S	CE	VOLTAGE	IMPELLER	STYLE
30580-0005	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30580-0015	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30580-0105	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30580-0115	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30580-1005	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30580-1015	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30580-1105	Yes	N/A	Sanitary Neoprene	Pedestal Stainless
30580-1115	Yes	N/A	Sanitary Neoprene	Pedestal Stainless



HY~LINE | SUPER HYGIENIC POSITIVE DISPLACEMENT PUMP

ITT Jabsco's latest rotary positive displacement pump incorporates the very latest in hygienic design concepts in order to fulfill the ever increasing customer demands for improved cleanability, hygiene and sterilize ability. This 316 Stainless Steel design uses a bi-wing rotor, which encompasses the very best features of tri-lobe rotor pumps and circumferential piston pumps. The pump is built upon ITT Jabsco's 40 year experience of producing and supplying their Flexible Impeller and 24 Series rotary lobe pumps to the world's most demanding markets.



DESIGN FEATURES

MOST STRINGENT HYGIENIC STANDARDS

Flush rotor fixing screws are sealed to prevent product ingress. Contoured rotor case internals for full drainability during SIP and shaft seals set up front where the pumping action is! Fully conforming to 3A 02-10 Hygienic Standards and utilizing materials which meet FDA requirements. Versions are available that have been tested and approved to the EHEDG (European Hygienic Equipment Design Group), CIP and SIP protocols and USDA, 3A certification.

LOW MAINTENANCE COSTS

Front loaded single shaft seals are fully accessible from the front of the pump without disturbing the process pipework. Simple bearing assemblies easily pre-set using automotive technology. Bi-wing rotors require no timing adjustments. Even the pump casing is removable, a feature not normally associated with other bi-wing rotor pumps.

HIGH VOLUMETRIC EFFICIENCY

The bi-wing rotors incorporate the low viscosity efficiency associated with circumferential piston pumps with the viscous product handling capability of tri-quad and bi-lobe rotor pumps at an affordable price.

RUGGED DESIGN

Hy~Line design utilizes extremely large shaft diameters mounted in high specification taper roller bearings, fitted into an extremely rigid central pillar made from a high grade alloy. This is all enclosed in an oil filled housing made from the same alloy. These, together with wide tipped rotor wings, which adds another dimension to security, avoid premature pump failure due to overpressure or other abuse.

OPTIONS

SEALS

Front loaded single mechanical face type seals of hygienic design. Materials include carbon, stainless steel and silicon carbide.

Low pressure flushed seals utilize the same single mechanical seal with an additional housing. A low pressure flush liquid washes away crystallizing products or liquids which 'skin over'.

Double mechanical seals utilizing all the components from single seals. Used for hazardous, toxic, highly abrasive or sterile products.

Front loaded single O-Ring seals - a low cost seal option used primarily for self lubricating products and products which contain little or no abrasives.

Front loaded double O-Ring seals - suitable for pressurized grease or flushing with a suitable liquid to enable low cost sealing of high sugar confectionery and bakery products.

Multiple PTFE lip seal - complete with controlled release food grade grease injection system, the ideal sealing system for chocolate & other products sensitive to water flush.

CERTIFICATION

3.1B Material Certification package.

3-A Variants with Nitrile or EPDM elastomers and port options - Tri-clamp, IDF, 3A, DIN11851

CONNECTIONS

All US and European standards including DIN, SMS, RJT, IDF, Tri-Clamp & BSP. Most pumps available with 2 different sizes, all fully interchangeable. (Not on 3 & 7 size)

ELASTOMERS

Nitrile, Viton, EPDM and PTFE product contact joints available in compounds conforming to 3A Sanitary Standard 18-03 and FDA title 21 section 177.2600.

OTHER OPTIONS

Pump Head temperature control jackets
Integral pressure relief valve
Enlarged suction port for viscous products
All stainless steel bearing pedestal and cover
Low carbon 316L pump head
Tanker pump version for direct hydraulic drive

HY~LINE

Pump Model	LH32	LH34	LH42	LH44	LH52	LH54	LH62	LH64	LH72	LH74	LH76	
Port Size	(mm)	19 or 25	25 or 38	25 or 38	38 or 50	38 or 50	50 or 76	63 or 76	76 or 100	76 or 100	100 or 152	127 or 152
	(inch)	3/4 or 1	1 or 1 1/2	1 or 1 1/2	1 1/2 or 2	1 1/2 or 2	2 or 3	2, 2 1/2 or 3	3 or 4	3 or 4	4 or 6	5 or 6
Displacement	(litre)	3.5	7	12.3	20.4	26.5	45.5	64	95	123	205	301.5
	(100 revs) (US gal)	0.92	1.85	3.25	5.39	7.00	12.02	16.90	25.10	32.50	54.15	79.65
Max Flow	(litre)	52	105	123	204	265	455	461	684	836	1230	1809
	(per min) (US gal)	13.7	27.7	32.5	53.9	70.0	120.2	121.8	180.7	220.8	324.9	477.9
Max Pressure	(bar)	15	8	15	8	15	8	15	8	15	8	5
	(psi)	217	116	217	116	217	116	217	116	217	116	72
Max Speed	(RPM)	1500	1500	1000	1000	1000	1000	720	720	680	600	600
Size LxBxH	(mm)	213x192x166	229x192x166	274x223x196	290x223x196	386x249x208	414x259x213	460x270x311	464x302x311	486x380x363	526x386x363	573x412x363
	(inch)	8.25x7.5x6.5	9x7.5x6.5	10.75x8.75x7.75	11.5x8.75x7.75	15.25x9.75x8.25	16.25x10.25x8.25	18.25x10.75x12.25	18.25x11.75x12.25	19.25x15x14.25	20.75x15.25x14.25	22.5x16.25x14.25
Bareshaft Weight	(kg)	8	10	18	20	32	35	61	65	125	145	165
	(lbs)	18	22	40	44	70	77	134	143	275	319	363
Temp	(°C)	-30 to 140										
	(°F)	-22 to 284										
Viscosity (cP)		1 to 1 million										

CONSTRUCTION DETAILS

1. Flush fitting, sealed rotor retaining screws avoid build up of stagnant product as no end cover recesses are required and no product can get into the rotor drive.
2. Front mounted shaft seals for easy replacement and full accessibility of CIP liquids.
3. Rugged, high grade alloy bearing pedestal and housing for low weight and high strength, completely encased in epoxy coating.
4. Detachable ports for maximum flexibility in connection type and size. (Not on 3 & 7 size).
5. Removable feet allow quick change for pump mounting in the ideal orientation. (Not on 3 & 7 size).
6. High specification taper roller bearings give over one million hours life on a typical duty.
7. Precision cut spur gears for high load capability and ease of maintenance.
8. Fully interchangeable bi-wing rotors can be fitted without the need to re-time thus reducing downtime and allows pump to cope with a higher level of abuse.
9. Heavy duty shafts for high pressure capability.

